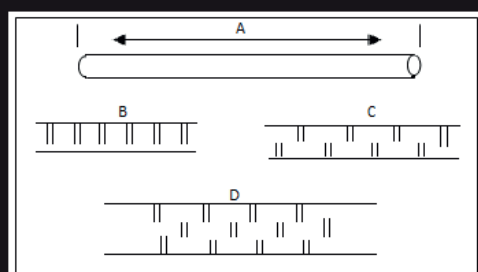


## PE perforated pipes/UPVC perforated and slotted pipes

As per  
customer  
req



**Material** : UPVC or PE  
**Colour** : Light Grey or Black  
**Dimension** : 3 mm  
**Trademark** : PPP or Polypipe

**Field of application:**  
**Rigid Upvc & PE perforated pipes for soakaways**

Generally, used pipes conforms to international standards as stated below for the production of perforated pipes which are used for soakaways. These pipes are manufactured upon customer request depending on pipe size order and perforation type as per technical details below.

**Appearance** : Each pipe length shall bear a socket end and a spigot (plain) end for the UPVC pipes.

PVC / PIPE		Single (distance between slots)	2 Way (distance between slots)	3 Way (distance between slots)	
NP / SN2	A LENGTH	B MIN/ LENGTH	C MIN/ LENGTH	D MIN/ LENGTH	PRODUCT STANDARDS
110 x 1.8 mm	6 M	10 cm	20 cm	20 cm	EN 12200-1 ISO 3633
160 x 3.2 mm	6 M	20 cm	40 cm	20 cm	
200 x 3.9 mm	6 M	20 cm	40 cm	20 cm	
250 x 4.9 mm	6 M	20 cm	40 cm	20 cm	
PE/PIPE PN10/PE100	A LENGTH	B MIN/ LENGTH	C MIN/ LENGTH	D MIN/ LENGTH	PRODUCT STANDARDS
110 x 6.6 mm	6/12 M	5 cm	10 cm	5 cm	EN 12201-2 ISO 4427
160 x 9.5 mm	6/12 M	10 cm	20 cm	10 cm	
200 x 11.9 mm	6/12 M	10 cm	20 cm	10 cm	

**Application** : (1)\*flow of liquid- single & 2 way : effected on upper pipe surface (180° Non-pressure / 240° max. Pressure)

(2) Evacuation of Gas - 3 way : effected all round (360°)

**\*Types of perforation** : Normally, the perforations are made half way around (semi circular), and the other half is left plain for the collected liquid to flow through the pipe.

**Options** : We can meet special customer requirements with regards to pipe wall thickness, perforation pattern and any customized orders subject to technical feasibility of the final product.

Manufactured by STR Marketing Ltd

Certified MS ISO 9001:2015 / Carbon Footprint independently verified by ETC-Africa. A member of the Carbon Protocol of South Africa.