



**UPVC Non-Pressure Fittings for buried drainage & sewerage systems** 





Field of application:
Plastic piping systems for underground drainage and sewerage (PVC-U)

# **GENERAL TECHNICAL SPECIFICATION**

as per CL 5.1

as per CL 5.2

## **General Characteristics**

#### - Appearance

## - Colour (Brown)

#### **Geometrical Characteristics**

- Dimensions (Mean OD / Design length / wall thickness as per CL 6.3) as per CL 6 (Ref Pr EN 496)

**Standard Requirements** 

# **Physical Characteristics**

- Vicat Softening Temperature

- Effects of heating

- Watertightness (should be leak-free)

≥77°C (as per Table 13)

(As per table 13) e ≤ 10mm 30 min @ 150° C

(As per table 14) 0.5 bar/1 min

#### **Mechanical Characteristics**

- Impact strength (drop test-No cracking)

(As per table 11) dn 110mm / Height 1000mm / Temp 0°C.

## **MANUFACTURED RANGE**

| Description    | *sizes  | Imported sizes |
|----------------|---------|----------------|
| Tee/ Elbow     | 110     |                |
| Y 45°          | 110/110 |                |
| Elbow 45°      | 110     | 60/200/250mn   |
| Male End Cap   | 110     |                |
| Female End Cap | 110     |                |

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